

Amendments to the Specification:

Please replace the paragraph beginning at page 1, line 13, and ending at page 2, line 3, with the following amended paragraph:

Integrated semiconductor memories have a memory cell array with a multiplicity of memory cells for storing digital information and also a logic ~~region~~ area for driving the memory cell array and for operating the semiconductor memory. Storage is effected in storage capacitors, which are driven via a selection transistor situated at the crossover point between a word line, which electrically opens or closes the transistor, and a bit line. Further transistors are arranged in the logic ~~region~~ area, and are ~~constructed~~ formed differently and dimensioned differently than selection transistors of memory cells. In particular, the tradeoff between the requirement to minimizing minimize space [[by]] in the memory region area on the wafer [[area]] and the desired analog switching behavior of transistors of an analog the logic region area yield different selection criteria for transfer the design for the two regions of the transistors for the memory and logic areas, respectively.

Please replace the paragraph at page 2, beginning on line 4, with the following amended paragraph:

One design of the selection transistor in the memory ~~region~~ area is the surrounding gate transistor. Ridges made of substrate material formed by a ~~perpendicular~~ vertical anisotropic etching are used as a basic structure for the formation of the transistor. In this case, the patterned, usually elongate, ridge is covered with a gate dielectric and surrounded from all sides, except for the top side, with a ~~peripheral~~ surrounding gate electrode formed by a spacer technique. A trench capacitor is arranged at one end of the ridge. A first, lower source/drain region is formed by outdiffusion from the inner capacitor electrode of the trench capacitor. On

the top side of the ridge, a second, upper source/drain ~~region is implanted so that~~ is formed by implantation. In this way a vertical selection transistor is produced ~~at one lateral end of the ridge at which in the ridge above the trench capacitor is situated.~~ Alternatively, the vertical selection transistors can be formed in the interior of a capacitor trench above the storage capacitor.

Please replace the paragraph at page 2, beginning on line 17, with the following amended paragraph.

These designs of selection transistors are usually realized ~~in circuitry terms by using~~ field-effect transistors, in particular, MOSFETs (metal oxide semiconductor field effect transistors), in which, between two source/drain regions below a gate dielectric, an electrically conductive channel is formed by inversion of doped substrate material. The inversion channel has a channel length between the source and the drain, and a channel width, which corresponds to the optical resolution limit used.

Please replace the paragraph at page 3, beginning on line 4, with the following amended paragraph.

Moreover, leakage currents, which flow ~~inter alia~~ for example, via the electrical connection between storage capacitor and selection transistor, cause a ~~premature~~ an early discharge of the storage capacitor which, in the case of ~~volatile~~ dynamic semiconductor memories, shortens the refresh period and ~~drives up~~ increases the current consumption of the memory.

Please replace the paragraph at page 3, beginning on line 10, with the following amended paragraph.

[[An]] It is an object of the invention to provide an integrated semiconductor memory which can be operated with a higher current for writing in and/or reading out information and which can be less susceptible to leakage currents. Generally, an integrated semiconductor memory including includes a ridge arranged on an insulation layer, a first source/drain region arranged on the insulation layer at one lateral end of the ridge, and a second source/drain region is arranged on the insulation layer at another lateral end of the ridge. Also, the two longitudinal sides of the ridge and a top side of the ridge can be covered with a stack of [[layer]] layers ~~sequence~~ comprising a gate dielectric and a gate electrode.

Please amend the paragraph beginning at page 3, line 17 and ending at page 4, line 4, with the following amended paragraph.

A memory cell in a memory cell array can include a transistor in which the transistor channel's current flow direction can [[run]] be parallel to the insulation layer. The transistor can be provided at a ridge made of substrate material. The current flow direction can also be parallel to the longitudinal direction of the ridge. Both longitudinal sides and the top side of the ridge can be covered by a gate dielectric. [[and a]] A gate electrode can be arranged above the gate dielectric. This ~~can result~~ results in a significantly larger channel width than in conventional selection transistors, since twice the height of the ridge (in each case at the left-hand and right-hand longitudinal side of the ridge) and the width of the ridge together ~~produce form~~ the channel width. Consequently, by large ridge heights, without enlarging the basic area of the memory cell, it is possible to achieve high channel widths, i.e., high currents for storing and reading out

information, as a result of which the write and read speed of the semiconductor memory can increase.

Please replace the paragraph at beginning at page 4, line 5, with the following amended paragraph.

At the same time, the ~~potential~~ eventual leakage currents in the off state of the transistor, i.e., when no channel is formed, can be reduced, since the transistor and its conductive connection to the storage capacitor can be isolated from the semiconductor substrate by the buried insulation layer. As a result, a more reliable insulation can be achieved than when lower source/drain contacts are formed by outdiffusion of the surrounding gate transistors, in which the conductive connection between selection transistor and storage capacitor is formed by a dopant diffusion extending into the semiconductor material.

Please replace the paragraph at beginning at page 4, line 12, with the following amended paragraph.

In the semiconductor memory according to the invention, the selection transistor formed at the ~~web can be~~ ridge is situated above the buried insulation layer. The insulation layer can be an oxide layer, ~~and can be~~ The selection transistor is insulated from adjacent memory cells by the buried insulation layer. Shallow trench isolations and also collar regions ~~[[can]]~~ are thus be ~~obviated~~ not necessary any longer.

Please replace the paragraph at beginning at page 4, line 16, with the following amended paragraph.

Consequently, conflicting design requirements of the transistor can be better reconciled than for a conventional semiconductor memory.

Please replace the paragraph at beginning at page 4, line 18, and ending at page 5, line 3, with the following amended paragraph.

The storage capacitor can be a trench capacitor whose inner capacitor electrode can be isolated from an outer capacitor electrode below the buried insulation layer by a capacitor dielectric.~~[[, which]]~~ The capacitor dielectric extends ~~as far as to~~ to the bottom of the storage capacitor. In conventional trench capacitors, a collar region is provided in an upper ~~region~~ portion of the trench to prevent the formation of parasitic transistors~~[[, which]]~~ The collar leads to ~~constriction~~ constrictions for ~~[[of]]~~ the inner capacitor electrode. ~~As a result the latter~~ The upper portion of the inner capacitor electrode is isolated from the outer capacitor electrode, which is formed by the semiconductor material of the substrate, ~~in the upper region not only~~ by the capacitor dielectric ~~but also~~ as well as by the collar region.~~[[, which]]~~ The collar does not extend ~~as far as to~~ to the bottom of the capacitor. The storage capacitor can only be produced below a certain depth ~~corresponding to the height~~ which is below the depth of the collar region.

Please replace the paragraph at beginning at page 5, line 4, with the following amended paragraph.

In the case of the invention without a collar region, ~~by contrast,~~ the storage capacitor ~~can be formed as far as~~ extends up to the buried insulation layer which is arranged directly below the ridge.~~[[, as]]~~ As a result of which ~~[[its]]~~ the capacitance ~~[[rises]]~~ is increased.

Please replace the paragraph at beginning at page 5, line 7, with the following amended paragraph.

The inner capacitor electrode of the storage capacitor can extend ~~as far as~~ up to the ~~underside~~ bottom side of the buried insulation layer and can be connected by a surface contact to the first source/drain region of the selection transistor. The surface contact can be situated at the level of and above the buried insulation layer, and can be electrically insulated by the latter from the substrate material situated at a deeper level. Consequently, leakage currents between the storage capacitor and the selection transistor rarely occur in this region.

Please replace the paragraph at beginning at page 5, line 13, with the following amended paragraph.

The top side of the surface contact can be arranged below the level of the top side of the ridge and can be electrically insulated from a word line passing the storage capacitor by an insulating upper filling structure. This word line (passing word line) can be formed at the same level as the word line, which can be connected to the selection transistor and can cover the top side of the ridge. The passing word line running at the same level can be insulated from the top side of the ~~upwardly shortened~~ recessed surface contact by the upper filling structure.

Please replace the paragraph at beginning at page 5, line 19, with the following amended paragraph.

The semiconductor substrate can be doped below the buried insulation layer. The use of an SOI substrate (silicon on insulator) ~~in conjunction together~~ together with the selection transistor designs ~~can enable~~ provides for good insulation of the current path between a selection transistor and the storage capacitor connected thereto from ~~[[other]]~~ adjacent memory cells and also from the semiconductor substrate ~~situated at a deeper level~~ below the buried insulation layer.

Please replace the paragraph beginning at page 6, line 1 with the following amended paragraph:

The second source/drain region can have, in the longitudinal direction of the [[web]] ridge, the same dimension, i.e., the same width, as the ~~underside~~ bottom side of a spacer of a word line which covers ~~covering~~ the ridge. The second source/drain region can be connected to a bit line contact on the end side ~~remote from the web~~ of the ridge remote from the capacitor. Consequently, one of the source/drain regions can be ~~with the aid of~~ patterned using the word line spacer. That end side [[area]] of the second source/drain region which is remote from the capacitor may be connected by a bit line contact 17a to a bit line running above the ridge and above the word line.

Please replace the paragraph beginning at page 6, line 7, with the following amended paragraph:

Accordingly, a bit line can be arranged above the ridge, can run parallel to the longitudinal direction of the ridge, and can be connected to the second source/drain region. By this bit line, ridges, which ~~can be strung together in~~ are arranged along their longitudinal direction ~~and can be interrupted by~~ adjacent to one another and separated by capacitor trenches, [[may]] can be contact connected at a respective end via the bit line contact to the bit line. The contact is made through a bit line contact disposed at a respective end of the ridge. In the direction of the word lines adjacent to the ridges and at a level below the bit lines, provided that no word lines run there, the memory cell array can be filled with an insulating material, for example, an oxide or nitride.

Please replace the paragraph beginning at page 6, line 14, with the following amended paragraph:

A word line can run perpendicular to the longitudinal direction of the ridge, and can cover the gate dielectric on both longitudinal sides and on the top side of the ridge. The gate electrode that is formed by the word line and is isolated from the semiconductor material of the ridge only by the gate oxide layer at both side walls of the ridge which run in the longitudinal direction, leads to a channel width which is only limited by the height of the ridge. The channel width can thus be chosen to be larger than the ~~structure-width~~ feature size (critical dimension), i.e., the optical resolution limit used in the lithographic patterning. The ridge may be patterned in a manner narrower than the optical resolution limit. For example, it may be narrower than the bit line running above it. The channel width is not ~~appreciably impaired~~ adversely effected thereby, since essentially the ridge height contributes to the channel width.

Please replace the paragraph beginning at page 7, line 1, with the following amended paragraph:

The semiconductor memory can have a multiplicity of memory cells of the semiconductor memory with selection transistors formed at ridges, a bit line contact being arranged only at every second crossover point between a bit line and a word line and a word line passing above or below a storage capacitor at the remaining crossover points. The selection transistors formed at the ridges can thus be arranged relative to the direction of the word lines and bit lines in a diagonal grid of selection transistors that are ~~the most closely~~ disposed adjacent to one another.

Please replace the paragraph beginning at page 7, line 21 and ending at page 8, line 9, with the following amended paragraph:

FIG. 1 shows an integrated semiconductor memory 10 with an SOI substrate 20. The buried insulation layer 11 can be arranged directly below the selection transistors 3 of the memory cells 1. The selection transistors can be formed at ridges 4. The buried insulation layer, preferably oxide layer 11, can have openings in which a trench capacitor 2 can be incorporated into the substrate 20, ~~and~~ The trench can be connected to a first source/drain region 5 of the selection transistor 3 by a contact arranged in the opening, a surface contact 19. The first source/drain region 5 can be situated at a first end A of the ridge 4 running in the longitudinal direction x, and the second source/drain region 6 can be arranged at the other lateral end B of the ridge. The ridge can extend between the ends A, B with its main extending direction x, which can coincide with the current flow direction I of the transistor channel[[, and]] . The ridge can be surrounded from above and also on its side walls above and below the plane of the drawing by a gate oxide 9 and a gate layer ~~sequence~~ stack 16.

Please replace the paragraph beginning at page 8, line 10, with the following amended paragraph:

In contrast to conventional storage capacitors, the storage capacitor 2 does not have a collar region. Instead, the inner capacitor electrode 12 can be isolated from an outer capacitor electrode 18, in a depth directly below the insulation layer 11, only by a capacitor dielectric 13, which can extend ~~as far as~~ to the bottom 26 of the storage capacitor.

Please replace the paragraph beginning at page 8, line 14, with the following amended paragraph:

FIG. 2 is a cross-sectional view, taken along the line C-C of FIG. 1, i.e., perpendicular to the plane of the drawing of FIG. 1. In FIG. 2, the transistor channel runs perpendicularly to the plane of the drawing through the ridge, along the two side areas 14 and along the top side 15. There, the gate layer ~~sequence~~ stack 16, can be composed, for example, of a lower gate layer 7, for instance, made of polysilicon, and an upper gate layer, which may contain tungsten, can be isolated from the channel region of the ridge 4 only by the gate oxide 9 or some other dielectric.

Please replace the paragraph beginning at page 8, line 20, with the following amended paragraph:

The dimensions in FIG. 2 are not illustrated to scale. The height of the ridge can be greater than the optical resolution limit used in the lithographic exposure during the fabrication of the semiconductor memory. In particular, the ridge height and thus the height of the side areas 14 may be greater than the distance between the bit lines 17, thus resulting in a larger channel width than in the case of a conventional selection transistor. In FIG. 2, the oxide layer 11 can be arranged below the ridge and the bulk material of the substrate 20, which can be doped, in particular, heavily n-doped, can be arranged below the oxide layer. Alternatively, the doping of the ridge 4 ~~[[may]]~~ can be adapted to the desired electrical properties of the selection transistor. In particular, the semiconductor material of the ridge 4 ~~[[may]]~~ can be doped with a different doping type, a different dopant and/or a different dopant concentration than the semiconductor material 20 below the buried oxide layer 11. In FIG. 2, the bit line 17 can be insulated from the word line 16 by an oxide layer 22 or a different dielectric.

Please replace the paragraph beginning at page 9, line 9, with the following amended paragraph:

The ridge 4, illustrated in cross section perpendicular to the current direction in FIG. 2, can run from right to left between the first and second source/drain regions 5, 6 in FIG. 1. The surface contact 19 can have a top side arranged at a deeper level than the top side 15 of the ridge 4 and may therefore readily be covered by an insulating filling structure 30, for example, an oxide, before a passing word line 16a can be deposited above the capacitor trench. An insulation layer 22 can be deposited in order to insulate the word lines from the bit lines.

Please replace the paragraph beginning at page 9, line 15, with the following amended paragraph:

The storage capacitor 2 can have as outer capacitor electrode, either an electrode (buried plate) which can be arranged below the buried insulation layer 11 and can be arranged in the bulk material, or can include the doped, for example, heavily n-doped, substrate material of the semiconductor substrate 20. The inner capacitor electrode 12 can be isolated along the entire length of the electrode from the substrate 20 by a capacitor dielectric 13, which may [[also]] be a layer stack sequence, ~~in a topmost region below the insulation layer 11, where a collar region can be provided.~~ The electrical connection between the inner capacitor electrode 12 and the first source/drain region 5 of the selection transistor 3 is ~~produced~~ achieved by a surface contact 19.

Please replace the paragraph beginning at page 10, line 4, with the following amended paragraph:

FIG. 3 shows, in plan view, an arrangement of seven storage capacitors 2, which are connected toward the right-hand side to a respective selection transistor 3 formed in each case at a ridge 4. The storage capacitors 2 can be arranged below the buried insulation layer 11, whereas the selection transistors 3 can be arranged above the buried insulation layer 11. The word lines 16 can cross the longitudinal direction x of the ridges 4 and can cover both longitudinal sides and the top side of the ridges. As a result, a large channel width can be obtained. By using narrow ridges which may be configured narrower in direction y, with the aid of spacers, than the distance between the bit lines 17, charge carriers in the semiconductor material of the ridge can be ~~depleted~~ completely depleted, so that an ideal on/off current characteristic of the selection transistor 3 can be achieved. The subthreshold transconductance of such a transistor can be higher than a conventional transistor. A higher current can be achieved with a significantly reduced voltage at the gate. This affords advantages over conventional memory types, for instance, a higher current consumption and a smaller area taken by the circuits.

Please replace the paragraph beginning at page 10, line 17, with the following amended paragraph:

In FIG. 3, the ridges can be arranged in rows along the bit lines 17 running above them. Adjacent ridges 4 in direction y of the word lines 16 can be offset with respect to one another in the x direction, so that such adjacent memory cells, ~~which~~ can be driven by two different word lines 16[[,]] and can be ~~simultaneously~~ connected [[by]] to two different bit lines 17.

Please replace the paragraph beginning at page 10, line 21, and ending at page 11, line 2, with the following amended paragraph:

During fabrication of the semiconductor memory, an SOI substrate, which may be doped below its oxide layer 11, can be covered with a layer ~~sequence~~ stack for etching a mask for the patterning of capacitor trenches. Such a layer ~~sequence~~ stack may, for instance, include an oxide, a nitride, a borosilicate glass, or a polysilicon.

Please replace the paragraph beginning at page 11, line 3, with the following amended paragraph:

The photolithographic patterning of the mask and etching of the capacitor trenches can be followed by the deposition of the capacitor dielectric (for instance, a nitride, oxide, an aluminum oxide, etc.) and, on the latter, the inner capacitor electrode can be made, for example, of heavily n-doped polysilicon. The material of the inner capacitor electrode can be etched back at most ~~as far as~~ to the lower edge of the buried insulation layer 11 of the semiconductor substrate 20. The capacitor dielectric 13 can then be removed at the level of the ridge.

Please replace the paragraph beginning at page 11, line 9, with the following amended paragraph:

A polysilicon layer can be deposited and subsequently etched back approximately ~~as far as~~ to the level of the top side of the ridge or a little deeper. Half of each surface contact 19 can be removed in the direction of its nearest left-hand ridge 4. The resulting opening can be filled with an insulating material, for instance, an oxide 30, which can also cover the top side of the surface contact 19.

Please replace the paragraph beginning at page 11, line 14, with the following amended paragraph:

Afterward, a hard mask for patterning the ridges can be patterned lithographically. In order to fabricate particularly fine hard mask structures for patterning the ~~[[webs]]~~ ridges, a spacer can be used as mask. As a result, ridge widths in the y direction can be narrower than the lithographic resolution limit, which can be used for patterning ~~and with which~~ the word lines and the bit lines ~~can be patterned~~. After etching of the surroundings of the ridges, the etching mask can be removed, doping of the channel region can be introduced by implantation into the semiconductor material of the ~~[[web]]~~ ridge, and a gate oxide layer can be grown.

Please replace the paragraph beginning at page 11, line 21, and ending at page 12, line 3, with the following amended paragraph:

Polysilicon can be deposited as first gate layer 7 onto the gate oxide layer and can be subject to chemical mechanical polishing in order to deposit ~~above it~~ a second gate layer 8 made of tungsten, for example, thereabove on top of layer 7 and a covering layer made of nitride 23, ~~and subsequently~~ Subsequently, ~~to lithographically pattern~~ the word line layer ~~sequence~~ stack can be ~~formed~~ patterned lithographically. This patterning can include a nitride etching, a resist removal, a tungsten etching, an etching of polysilicon, and side wall oxidation of the word line.

Please replace the paragraph beginning at page 12, line 4, with the following amended paragraph:

Afterward, a nitride or a different spacer material can be deposited and can be etched back anisotropically, thereby providing spacers 21, 24. Then, the second source/drain regions can be implanted and can be covered by an oxinitride deposition and a deposition of BPSG (borophosphosilicate glass), which can flow thermally. After the BPSG filling has been polished back ~~as far as~~ to the top side of the nitride 23 covering the word lines, an undoped oxide can be deposited and can be patterned lithographically in order to fabricate bit line contact holes for making contact with the second source/drain regions 6, an oxide etching, an oxinitride etching and a silicon etching succeeding one another.

Please replace the paragraph beginning at page 12, line 12, with the following amended paragraph:

Finally, a metal can be deposited for fabricating the bit line contacts 17a and the bit lines themselves. In this way, a selection transistor with a transistor channel having a horizontal current direction can be fabricated at the ridges in the memory cell array, ~~which~~ This selection transistor, in the on state, can enable a high write and read current to the storage capacitor 2 and, in the off state, can be insulated from the material of the semiconductor substrate 20 by the buried insulation layer 11.

Please replace the paragraph beginning at page 12, line 18, with the following amended paragraph:

An integrated semiconductor memory fabricated in this way can include storage capacitors 2, which can extend closer to the surface of the semiconductor substrate, and therefore, can have a slightly larger capacitance than conventional storage capacitors. The

storage capacitor may likewise be a stacked capacitor. In particular, a capacitor can be arranged above word lines. In this case, there is no electrical connection between the substrate material and the memory cell. A memory cell can have a semiconductor memory with a ~~base~~ an area of $8 F^2$, where F corresponds to the optical resolution limit or typical structure width of structures produced lithographically.